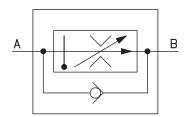
# Pressure-temperature compensated flow control valves (with check valve) **LFCG**

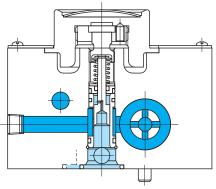


Flow Control Valves



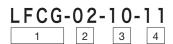
#### **Functional Symbol**





- Valve is pressure and temperature compensated and flow is maintained at a constant level even over changes in load pressure or fluid temperature. Free flow is provided in the reverse direction.
- Suitable for control of very small flows.

#### **Model Code**



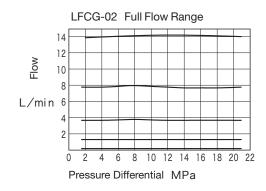
- Temperature compensated flow control valve (with check valve)
- 2 Size
- 3 Flow adjustment range Refer to "Specifications".
- 4 Design no.

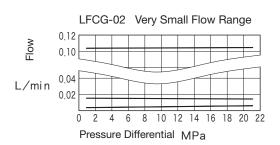
#### **Specifications**

Model Code	Size	Max. Working Pressure	Flow Adjustment Range		Cracking Pressure in Free Flow Direction	Weight
			Code	L/min	MPa	kg
LFCG-02	02 21	21	3	0.015~ 3.5	0.11	3. 9
LI 00-02		10	0.02 ~14	0.11	J. J	

## Characteristics Curve (at 20 mm<sup>2</sup>/s) (typical examples)

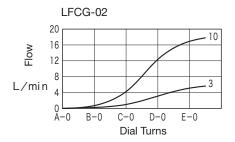
#### **Pressure Differential - Flow Characteristics**



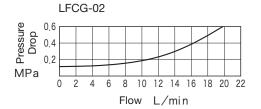


# Flow Control Valves

#### Valve Opening (dial turns) - Flow Characteristics



#### **Pressure Drop Characteristics in Free Flow Direction**



## **Notes on Operation**

- Turning the flow adjustment dial clockwise will increase flow. Minimum to maximum adjustable flow is approx. 4.5 turns. (Letters A - E will appear with each turn of the dial.)
- After adjustment, make sure to tighten the dial locking screw.
- For optimum flow control, maintain a 1 MPa or greater pressure differential between the A and B ports.
- When using flows below 0.1 L/min, use 3 µm filter.
- The valves cannot be used for water-glycol based fluids.

# Mounting Bolts (JIS B 1176, Strength Class 12.9)

Model Code	Hex	Qty	
	Metric Thread	Unified Thread	Qty
LFCG-02	M8 × 55	5/16-18UNC × 50. 8	4

- Mounting bolts must be ordered separately.
- Tightening torque of mounting bolts: 27 to 33 N·m

#### Subplate

Dial turns indicator

Valve Model	Subplate	Connection Port Dia.
LFCG-02	FGM-02-20-JA-J	Rc3/8

- Subplate must be ordered separately.
- Hex socket bolts for mounting valve included. (Unified thread)
- See page R6-4 for dimensions.

#### **Dimensions**

B port (secondary side)

ø14 counterbore depth

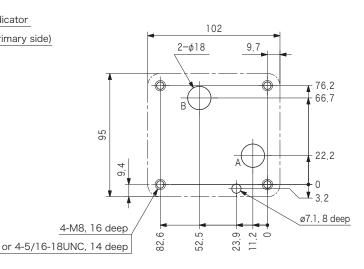
9.7

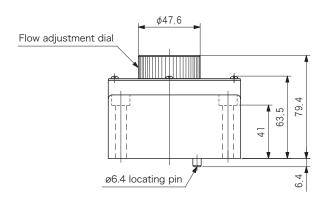
#### LFCG-02

# 47 A port (primary side) Dial fixing screw 6.2 Cross recess no.2 95 4-ø8.7 hole 9.4

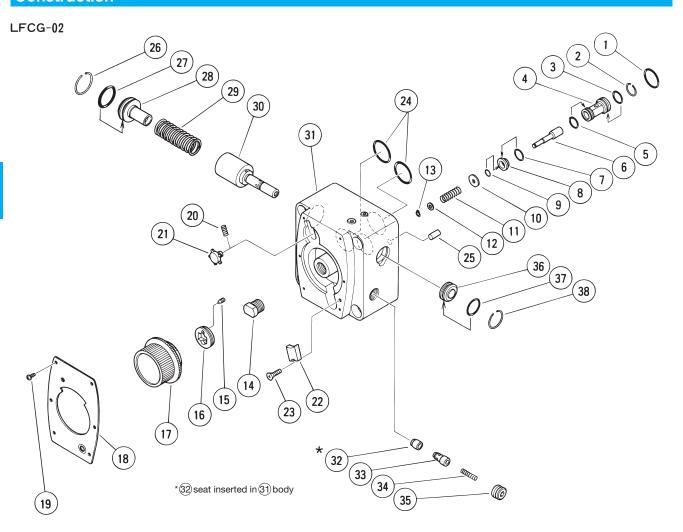
102

#### Mounting dimensions





82.6



( )-rino	

No.	Part Number	Standard	Qty
1	007911517	AS568-115 (NBR, Hs70)	1
3			1
5	008000817	JIS B 2401 1A-P10	1
7			1
9	008000217	JIS B 2401 1A-P4	1
24	007911717	AS568-117 (NBR, Hs70)	2
27	008001917	JIS B 2401 1A-P21	1
37	007901617	AS568-016 (NBR, Hs70)	1